

A new approach for refurbishment projects Saco Heijboer - project manager NedTrain

24 November 2009



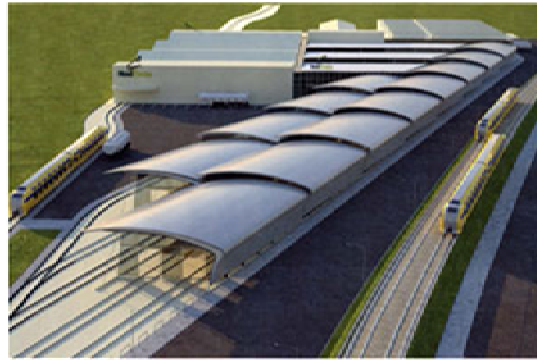


Overview

- **About NedTrain**
- **A projects as it should be**
- **Questions**
- **The reality that isn't any help either**
- **The alternative approach**
- **Goals and stake holders**
- **Baselines and control loops**
- **The benefits**

NedTrain: Who are we?

- Part of Dutch Railways
- Maintenance of rolling stock
- €400 million turnover
- 3.000 employees
- 3.000 units (coaches and locomotives)
- Established all over the Netherlands:
 - 35 Service locations
 - 5 Maintenance locations
 - 2 Overhaul locations (1 also refurbishment)
- 7x24 at your service!





NedTrain goals

- For service and maintenance:
- Development towards ‘Maintenance Integrator’

- For refurbishment & overhaul:
- Development towards
- ‘System Integrator’

- Key aspects:
 - Connect disciplines
 - Connect information
 - Connect supply chain

- Ambition to become “Best in class”



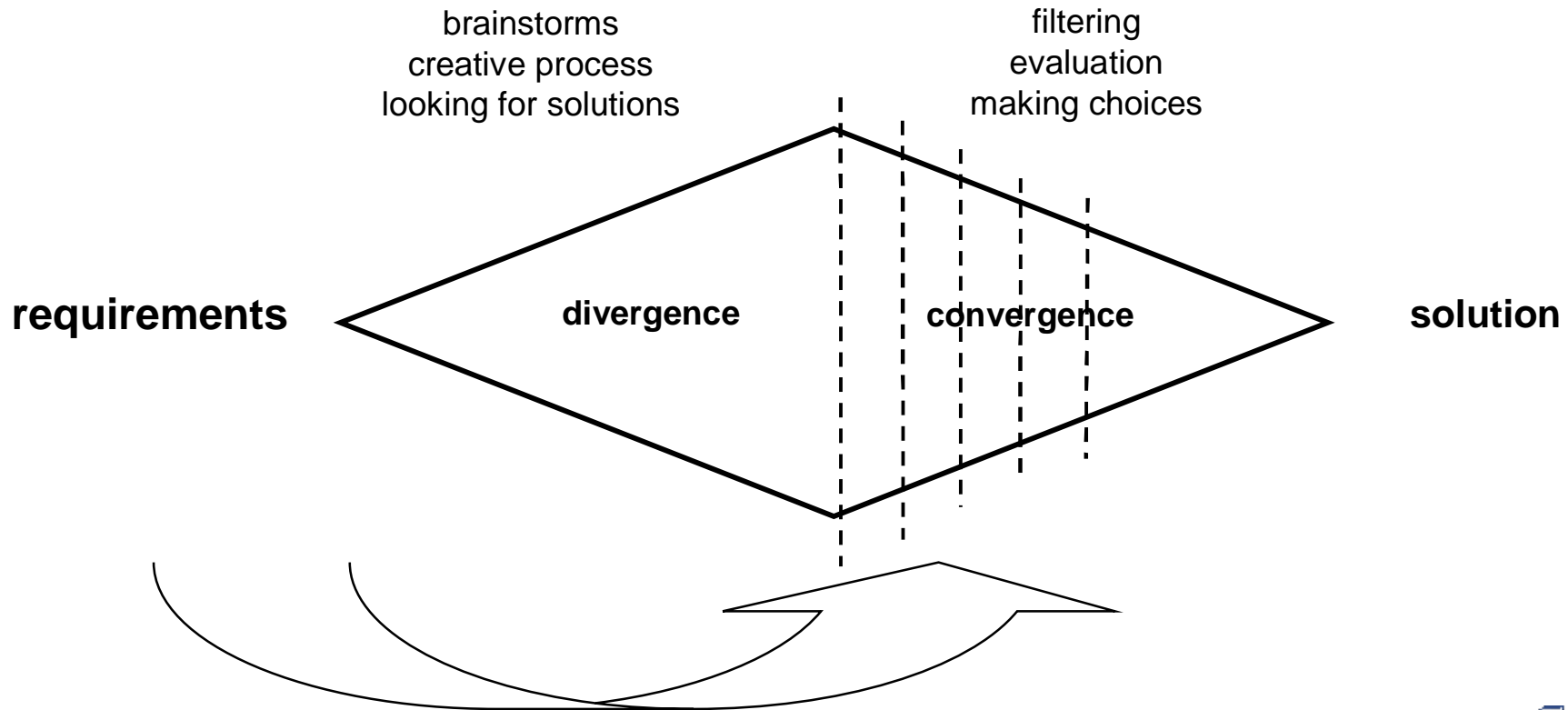


a project as it should be

- **Define Scope and requirements**
- **Define constraints (planning, cost, means, etc.)**
- **Design the train conform requirements**
- **Verify whether the requirements are met**
- **Deliver trains**
- **During the project: manage scope changes and make sure the customer is paying for them.**

solution finding principle

- designing is a process of generating possible solutions and selecting the best one with respect to all applicable requirements





Scope change control

- **Define the requirements as detailed as you can**
- **Include requirements about maintainability, weight, energy consumption, environment friendly solutions, etc.**
- **Control deviations of requirements**
- **Make a decision loop with your customer to deal with those deviations and to manage additional cost**





Smoot Design Associates voor NS | 09096 Visualisaties DDA/Bm | Presentatie rchtangen 20 februari 2006





Questions

- **Is an extensive scope and requirement description a warranty for getting what you want?**
- **Is a fixed and massive contract a warranty for getting what you want?**
- **Can you describe in advance exactly what you want?**
- **Is the cheapest supplier always the preferred one?**
- **What is smarter: helping your supplier to solve his problem or pointing out to him which penalty is applicable if he doesn't solve it?**

- **The questions above are relevant for all supply chain parties.**

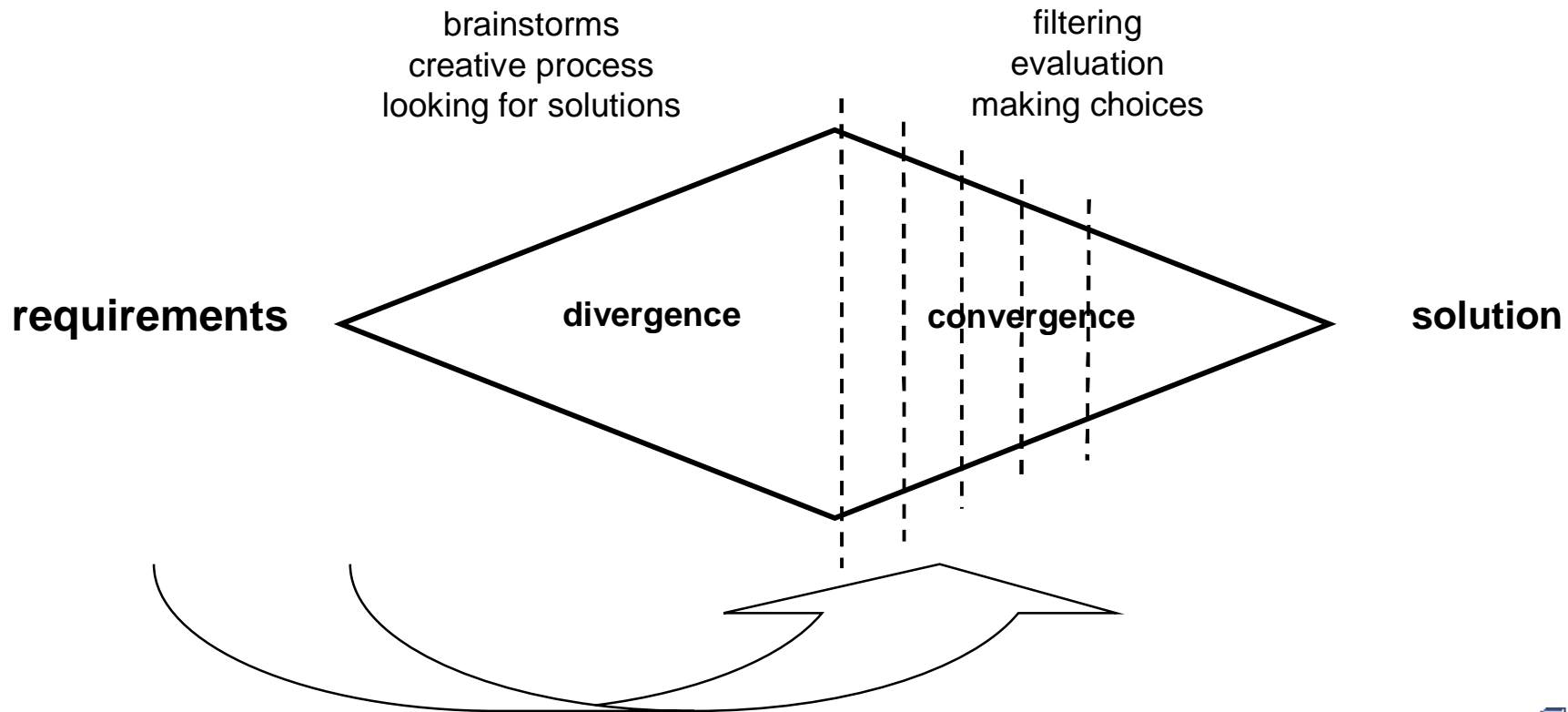
The reality in real life projects

- **During a project the scope is always evolving.**
- **Several requirements will remain contradictory.**
- **The demands of all stake holders can never be met.**
- **Design decisions always come to soon**
- **It's not always clear how to meet requirements**



solution finding principle again

- designing is an ***iterative*** process of generating possible solutions and selecting the best one with respect to all applicable requirements





Alternative approach

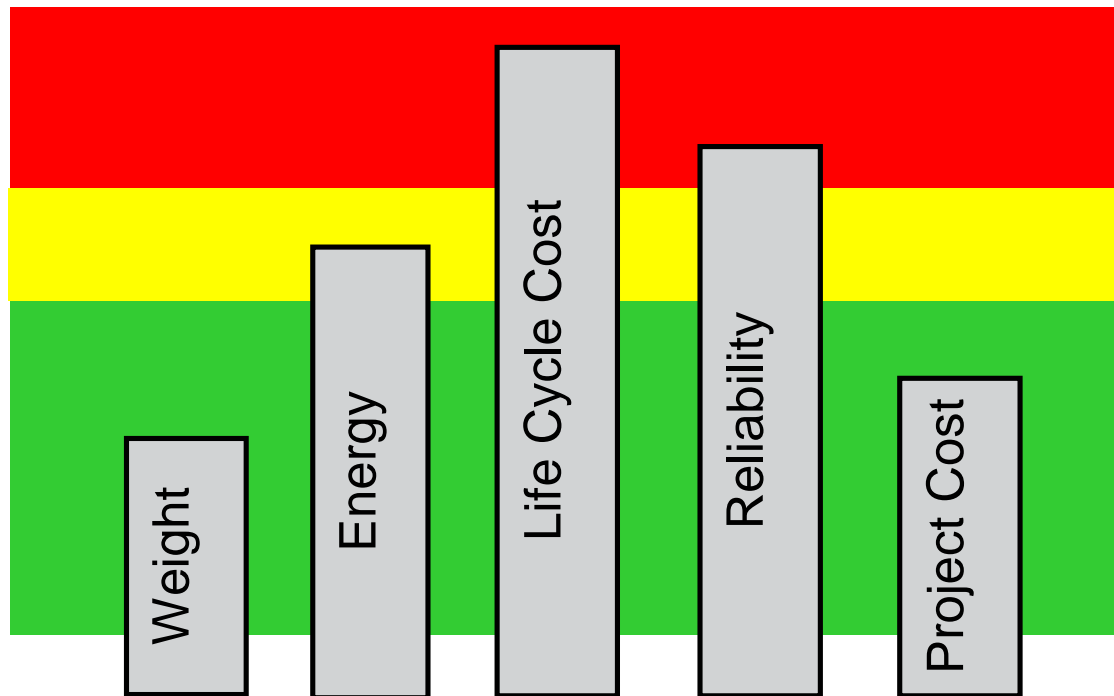
- **Define the requirements not too detailed and as functional as possible.**
- **Define the goals of the requirements.**
- **Determine which performance shall be optimised.**
- **Allocate targets for the performance to be optimised.**
- **Train your design teams.**
- **Give the design teams decision rules and tools.**
- **Take the whole chain into account.**
- **Make a decision loop with your stake holders to deal with those optimisations (budget change control)**



Goals and stake holders

- **Design for reliability**
- **Design for maintenance**
- **Design for assembly**
- **Design for logistics**
- **Design for environment**
- **Design for weight**
- **Design to cost**
- **Design for cleaning**
- **Design for ...**

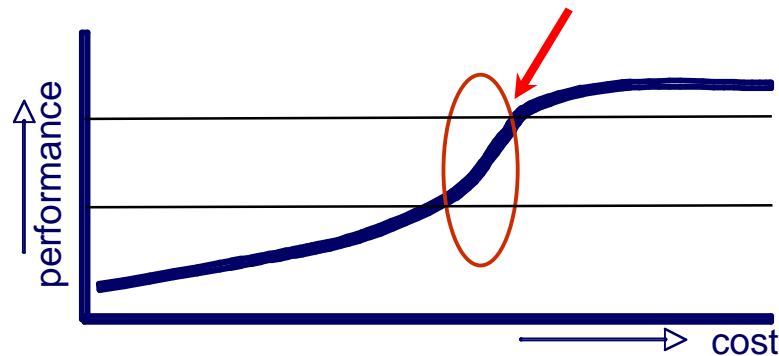
Communicating vessels



- **Balancing by levelling project goals**
- **E.G.: adding cost and weight might reduce LCC and Reliability**

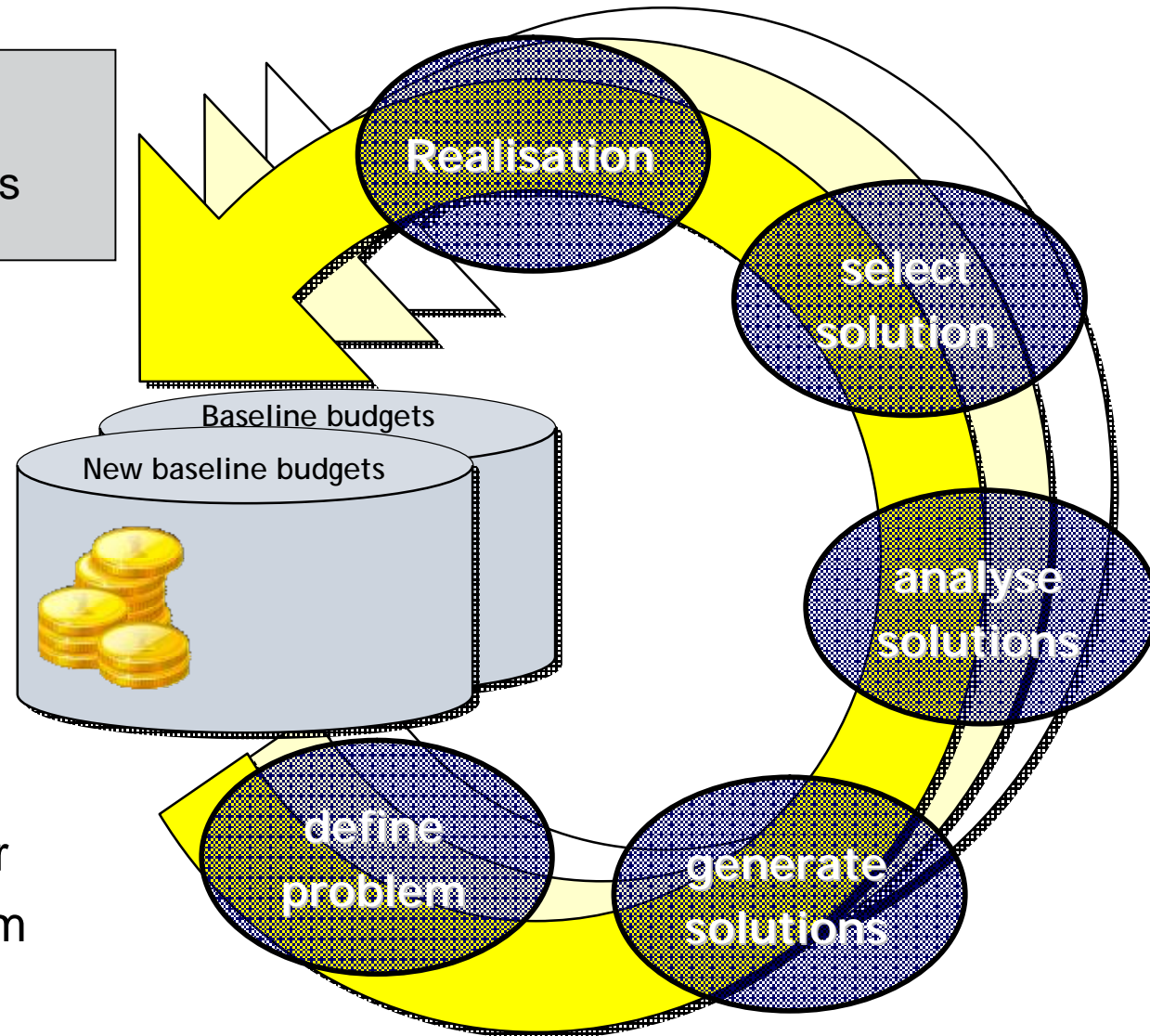
Optimisation iteration

- **Start with top down targets in the first baseline**
- **Let the design teams create a bottom up baseline based on their conceptual designs**
- **Update your baselines regularly, at least with each design review**
- **Formulate business cases for difficult or important design decisions.**



iterative baseline principle

“Closed loop”
Iteration process



Keep in control
And give room for
control to the team



Customer intimacy

- **For all involved parties:**
- **Open communication is essential**
- **Close co-operation is essential**
- **Looking for the benefit of all parties is essential**
- **Sharing available information is essential**



The benefit of it all

- **Better designs: not just performing well, but optimised for all relevant aspects!**
- **An involved and satisfied customer**
- **Involved and satisfied stake holders in general**
- **And therefore: less surprises when the train is delivered.**





Thank you for your attention

